

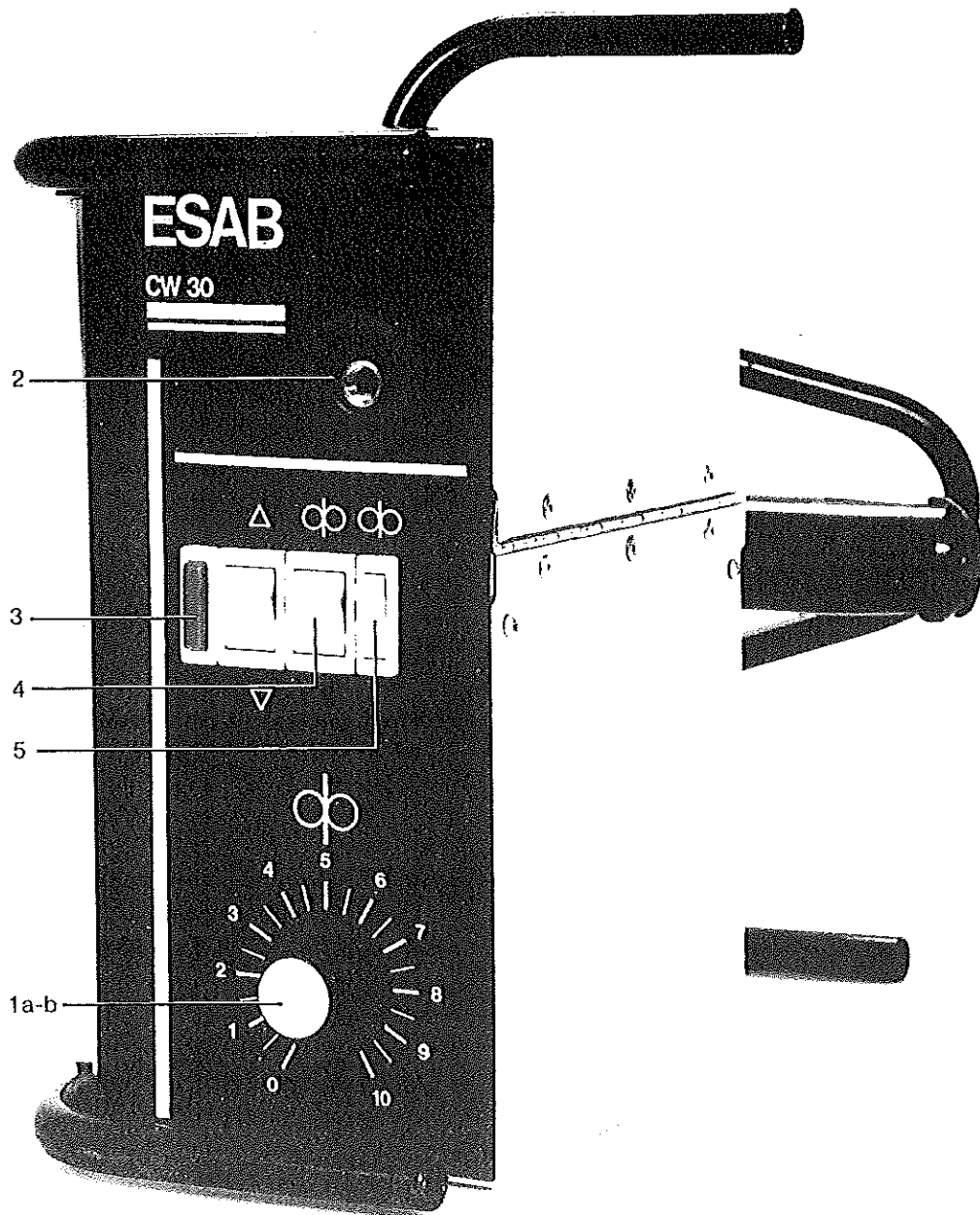


# **CW 30**

## **Elektrodmatarverk Wire Feed Unit**

**Reservdelsförteckning  
Spare parts list**



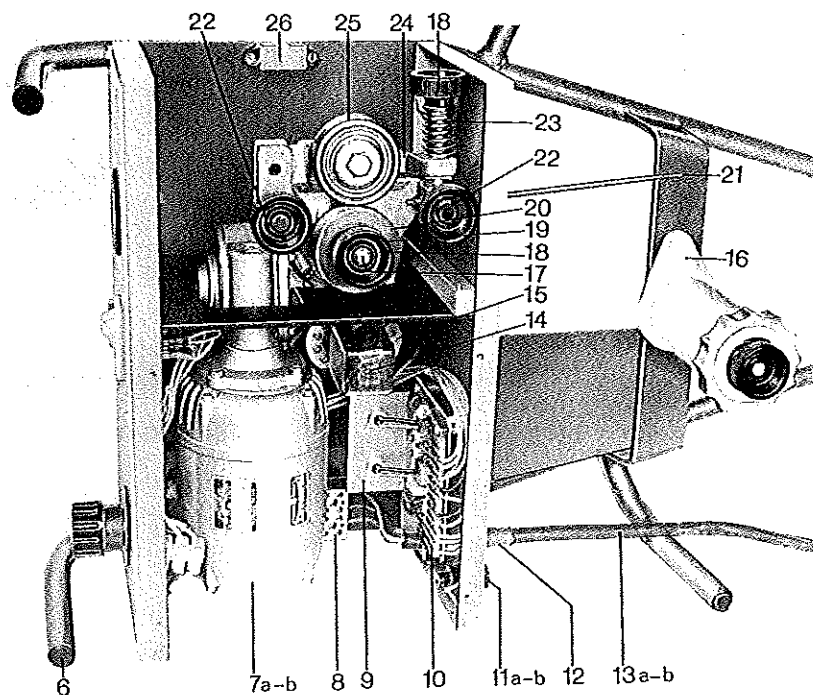


**Reservdelsförteckning  
Spare parts list**

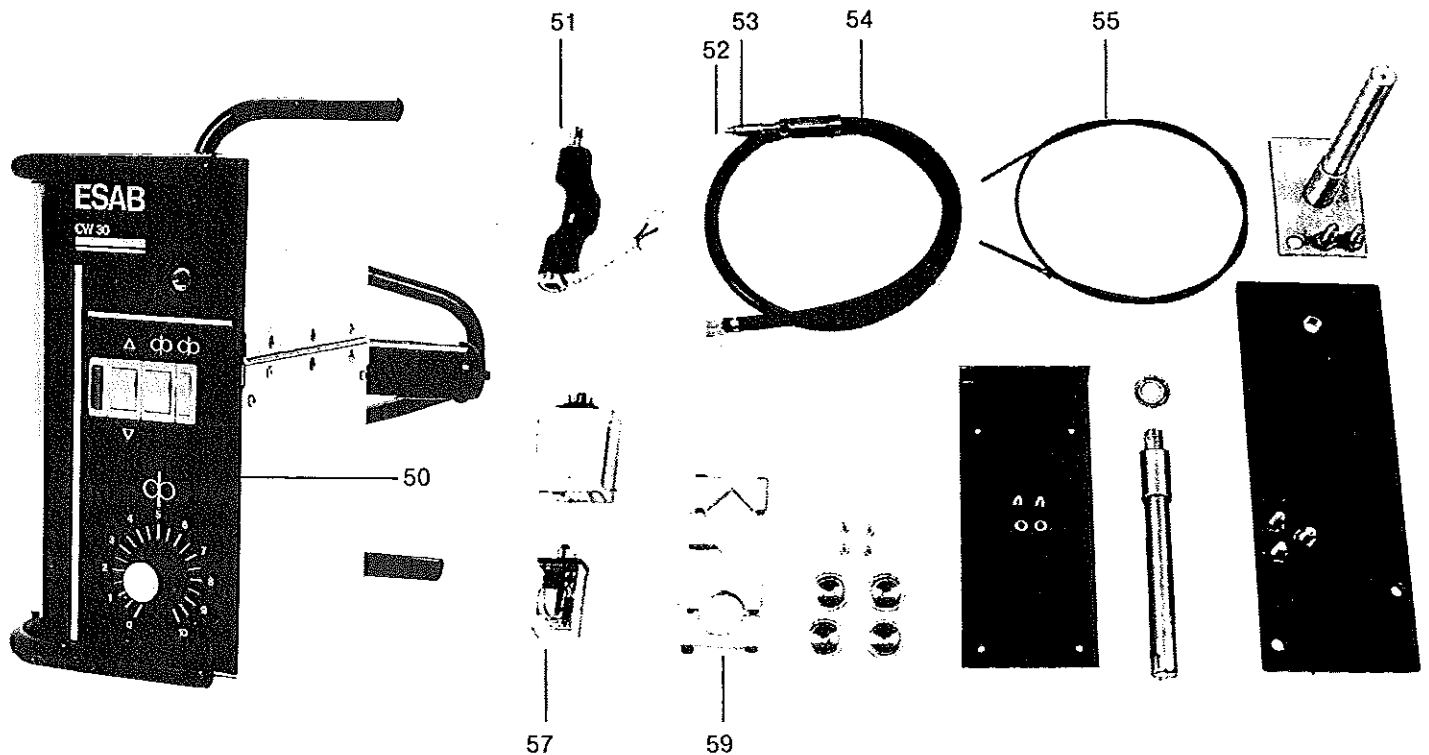
Reservdelar beställs genom närmaste ESAB-representant, se sista sidan. Vid beställning v.v. uppge typ och tillverkningsnummer samt benämningar och beställningsnummer ent. reservdelsförteckningen.

Spare parts are to be ordered through the nearest ESAB-agency as per the list on the back of the cover. Kindly indicate type of unit, serial number, denominations, and ordering numbers acc. to the spare parts list.

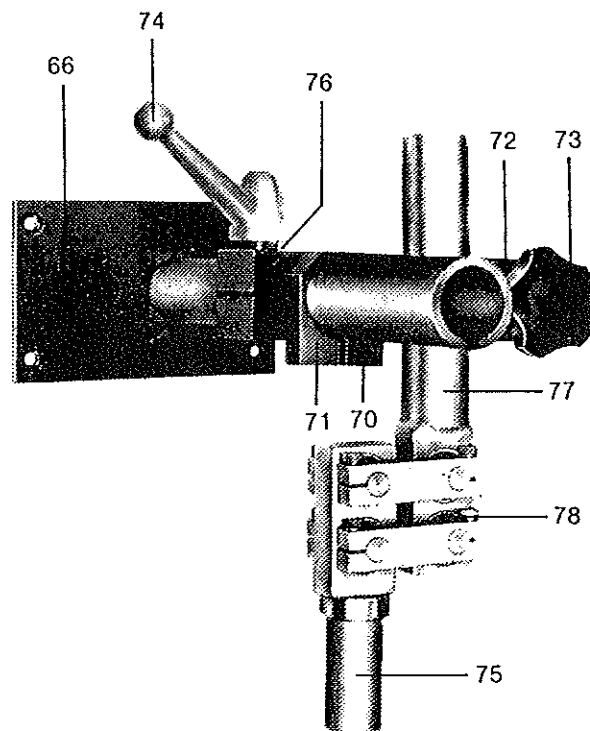
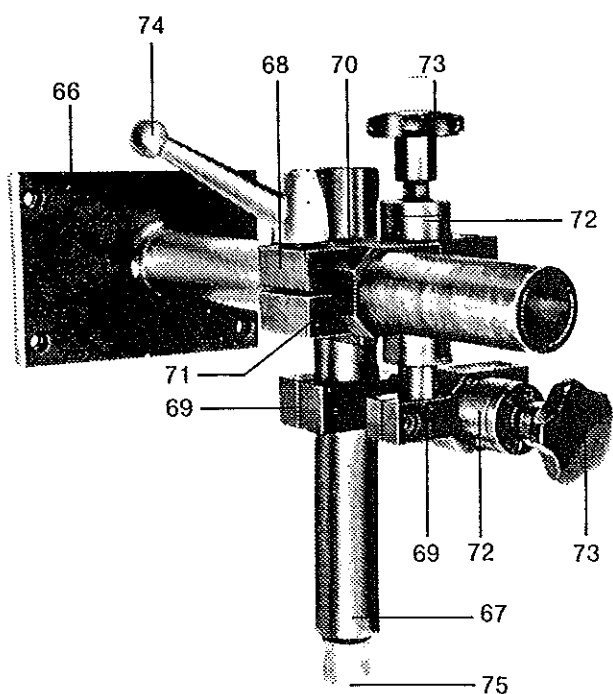
Pos nr Item no.	Best nr Ordering no.	Benämning	Denomination	Anm Remarks
	B269 110-711	CW 30 elektrodmatarverk	CW 30 Feed unit	
1a	B287 630-954	Ratt (P1)	Knob (P1)	
1b	B281 630-783	Potentiometer, P1, 2k5	Potentiometer P1, 2k5	
2	B208 300-478	Gummibussning (2 st)	Rubber seal (2 pcs)	
3	B281 631-182	Signallampa, LA1	Signal lamp, LA1	
4	B281 631-347	Omkopplare 01	Switch 01	
5	B281 631-913	Omkopplare 02	Switch 02	



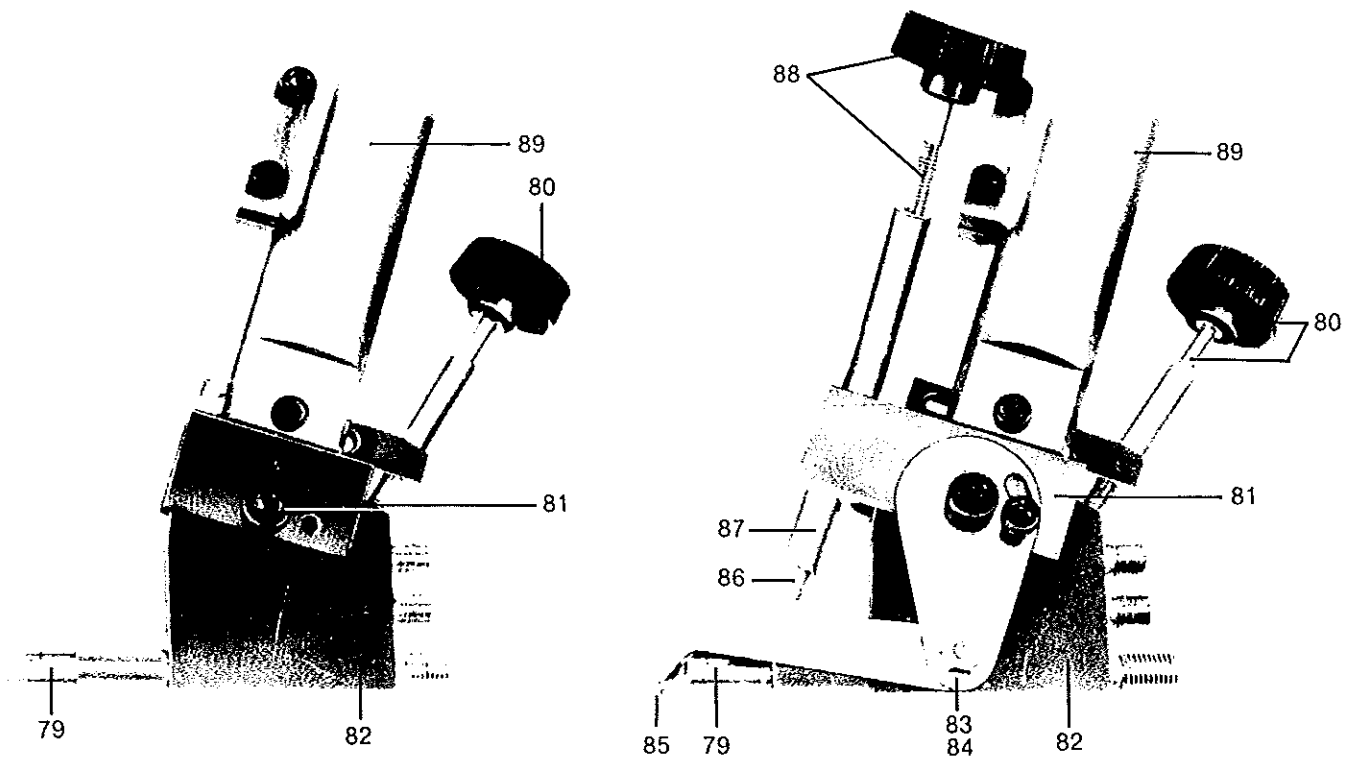
Pos nr Item no.	Best nr Ordering no.	Benämning	Denomination	Anm Remarks
7a	B281 631-919	Motor med snäckväxel SD11, 24 V-, 308:1	Motor with worm gear SD11, 24 V DC 308:1	
8	B208 300-477	Kopplingsplint A1	Terminal block A1	
9	B287 630-448	Kretskort E1, motorstyrning	Printed board assembly, E1, motor regulation	
10	B281 630-862	Plint (E1)	Terminal board (E1)	
11a	B281 630-790	Säkringshållare (S1)	Fuse holder (S1)	
11b	B282 800-801	Säkring 6,3 trög S1, ø 5×20 mm	Fuse 6.3 A slow blow S1, ø 5×20 mm	
12	B281 630-198	Avlastning EP10	Casing EP10	
13a	B207 134-078	Anslutningskabel, längd = 5 m 4×1,5 mm <sup>2</sup>	Primary cable, length = 5 m 4×1.5 mm <sup>2</sup>	
13b	B281 631-037	Stickpropp AD1b	Plug AD1b	
14	B208 300-121	Relä 24 V-	Relay 24 V DC	
15	B208 300-119	Reläsockel (14)	Relay holder (14)	
16	B281 631-612	Broms kompl.	Brake compl.	
17	B281 631-027	Kil	Wedge	
18	B281 630-855	Ratt	Wheel	
19	B281 630-858	Distansbricka	Spacer ring	
20	B281 631-870	Matarrulle 0,6, 0,8, 1,0, 1,2 mm	Feed roller	
21	B281 631-109	Elektroddledare	Wire guide	
22	B281 630-857	Ratt	Wheel	
23	B281 631-871	Fjäder	Spring	
24	B281 631-086	Hävarm	Lever	
25		Tryckrulle: Kullager Hylsa	Pressure roller: Ball bearing Sleeve	
26	B281 631-343	Magnetlås	Magnet lock	



Pos nr Item no.	Best nr Ordering no.	Benämning	Denomination	Anm Remarks
50	B269 110-711	CW 30 elektrodmatarverk Se reservdelslista S5.702/2 April -77	CW 30 Feed unit See spare parts list S5.702/2 April -77	
51	B269 110-713	Svetsströmrelä	Welding current relay	
52	B269 102-063	Elektrodledarmunstycke ∅ 1,0 mm-∅ 1,6 mm	Wire guide tip ∅ 1.0 mm-∅ 1.6 mm	
53	B269 102-055	Elektrodledarhylsa	Wire guide	
54	B269 110-722	Elektrodledarhölje TIG - längd 1 m	Wire guide casing TIG - length 1 m	
55	B269 110-724	Elektrodledare TIG - längd 1,1 m	Filler wire guide TIG - length 1.1 m	
57	B281 631-887	Plug-in relä 24 V- Burn-Back	Plug-in relay 24 V DC Burn-Back	
59	B269 110-714	Svetspistolåste HW 13, PM 300, PTW300	Welding gun attachment	



Pos nr Item no.	Best nr Ordering no.	Benämning	Denomination	Anm Remarks
66	B269 110-753	Monteringsplåt	Mounting plate	
67	B269 110-754	Röraxel	Tube	
68	B269 110-755	Klämback	Collet jaw	
69	B269 110-756	Klämback	Collet jaw	
70	B269 110-757	Stoppring	Stop ring	
71	B269 110-758	Stoppring med ansats	Stop ring with collar	
72	B269 110-759	Inställningsskruv, helkapslad	Adjustment screw totally enclosed	
73	B269 110-760	Ratt	Knob	
74	B269 110-761	Låsspak	Locking lever	
75	B269 110-762	Isoleringsbussning	Insulated bushing	
76	B269 110-727	Mellanstycke	Adapter	
77	B269 110-728	Länkarm komplett	Link arm complete	
78	B269 110-763	Kullager	Ball bearing	



Pos nr Item no.	Best nr Ordering no.	Benämning	Denomination	Anm Remarks
79	B269 101-948 B269 103-519	Kontaktmunstycke: Ø 0,8 mm Ø 1,0 mm	Contact tip: Ø 0.8 mm Ø 1.0 mm	
80	B269 110-730	Ratt och skruv	Knob and screw	
81	B269 110-739	Fjäder	Spring	
82	B269 110-731	Hållare för elektrodledare	Holder for filler wire guide	
83	B269 110-732	Hållare för släpsko, vänster	Holder for sliding shoe, left hand	
84	B269 110-733	Hållare för släpsko, höger	Holder for sliding shoe, right hand	
85	B269 110-734	Släpsko	Sliding shoe	
86	B269 110-737	Pinne	Pin	
87	B269 110-735	Kulor	Balls	
88	B269 110-738	Ratt och skruv special	Knob and screw, spec.	
89	B269 110-736	Hållare för elektrodledarhuvud	Holder for wire guide head	

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Group H.Q. International directory of subsidiary and associated companies.  
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